

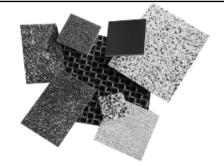
RESINOUS FLOORS & WALLS

PERFORMANCE APPLICATION & INSTALLATION

Carl J. Vose ISPE Product Show Track 3, Session 4 September 26, 2018



Learning Objectives



- Resinous Flooring Products
- Applications
- Solutions
- Current Floor Finishes/Cost
- Ensuring Successful Installations
- Discussion



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Traditional Floor Products







Terrazzo
Sheet Vinyl
Rubber
Sealed Concrete
Polished Concrete
Stained Concrete



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Why Resinous?



SEAMLESS - Hygienic. Easier to maintain, easier to clean.



CHEMICAL-RESISTANT - Longevity. Stands up to spills, splashes & staining.



ABRASION & IMPACT RESISTANT - Longer life cycle. Holds up to heavy traffic & equipment.



SLIP-RESISTANT - Safer work environment.



EASIER & QUICKER TO CLEAN – Easier on maintenance crews.



Saves on water. No waxing.



ESD – Protects against electro static discharge for a safer work environment & protects equipment.



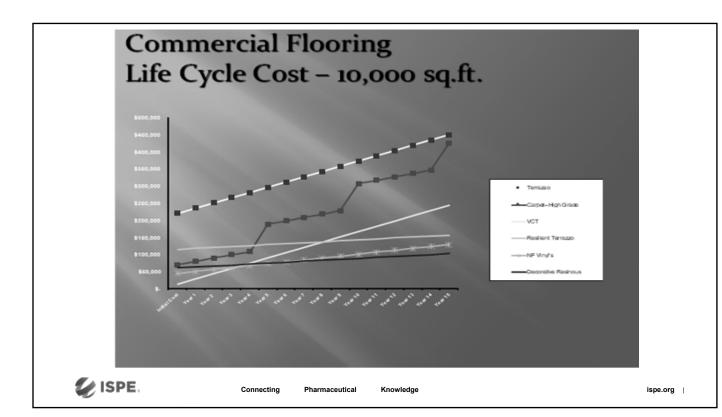
THERMAL SHOCK/THERMAL CYCLING - Protects floors from cracking due to extreme temperature and/or changes in temperatures.



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System Configurations

Coatings
High Build Coatings
Broadcast Systems
Troweled Mortars
Terrazzo Alternatives

Resin Options





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ACRYLIC (MMA)

1 Hour

	EPOXY	URETHANE
Cure Time Minimum	12 hours	6 Hours
Minimum Slab Temp.	60 deg. F.	40 deg. F.
Chemical	Good	Excellent

0 deg. F. Acids Good, Solvent Poor Resistance Heat 160 deg. F. 250 deg. F. 180 deg. F. Limitation Partial No Yes - Castor No Renewable Oil Material High Odor Low Low



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Balancing Safety & Cleanability

System Type	Texture Level	Material Properties / Coverage	Cleaning Method
Mortar system / coatings	No Texture		Mechanical Clean /Mop Clean
	Texture 2	90 Grit Silica (6) 2lb. bags 1 unit -200 sf	Mechanical Clean /Mop Clean
	Texture 3	46 Grit Silica (1) 50lb. 200 sf.	Power Wash / Bristle Brush/ Mechanical
	Texture 4	46 Grit Emerundum (1) 40lb. Covers 200 sf	Power Wash / Bristle Brush/ Mechanical
	Texture 5	24 Grit Emerundum (1) 40lb. Covers 200 sf	Power Wash / Bristle Brush/ Mechanical
Decorative mortar	No Texture	NA	Mechanical Clean /Mop Clean
Flake Broadcast	No Texture	NA	Mechanical Clean /Mop Clean
Quartz Broadcast	Smooth	NA	Mechanical Clean /Mop Clean
	Medium	Silicone Dioxide Broadcast Aggregate Steel Squeegee	Power Wash / Bristle Brush/ Mechanical
	Standard	Silicone Dioxide Broadcast Aggregate Rubber Squeegee	Power Wash / Bristle Brush/ Mechanical



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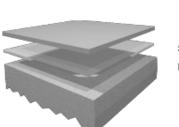
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Coatings

Self-Leveling
High Build Decorative
ESD
Thickness Range (8-30 mils)
Used for Sealing Concrete



Sealer Primer Substrate



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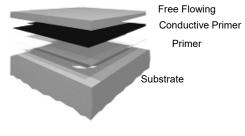
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ESD/CONDUCTIVE SYSTEMS

Conductive flooring- floor material that has a resistance between 2.5e4 to 1.0e6 Ω .

Dissipative floor material- floor material that has a resistance between 1.0e6 to 1.0e9 Ω .





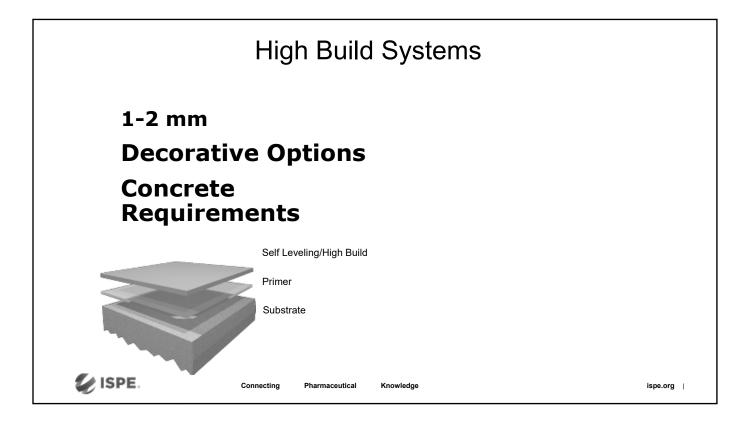


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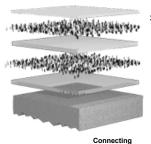
Broadcast Systems

Thickness Range (1/16" - 3/16")
Moderate - High Durability

Moderate – High Durability Performance

*Condition of concrete is critical to performance of finished system

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Sealer Aggregate Undercoat

Aggregate Primer

Substrate

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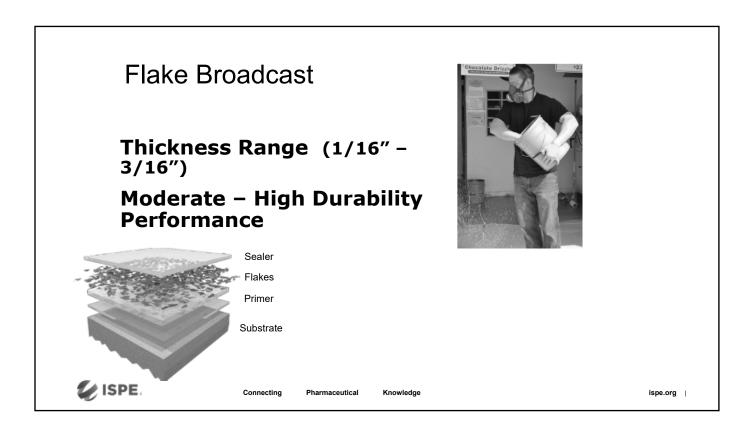


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Alternative to Stained Concrete

(3/32")
Decorative stains into

the process
Mottled, lightly textured appearance
UV-Resistant
Slip-Resistant

Low Maintenance





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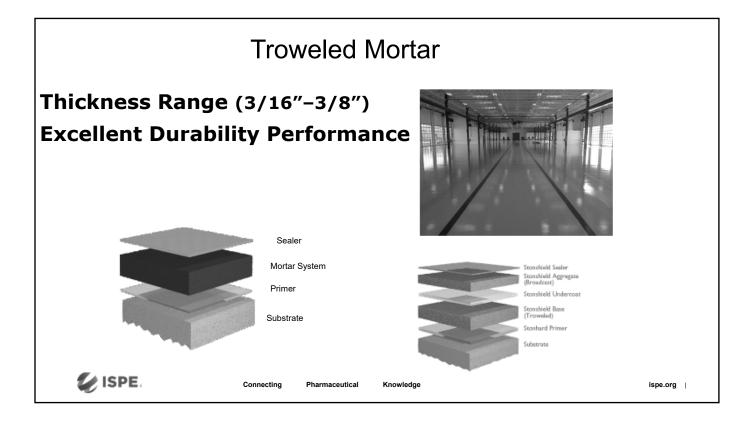
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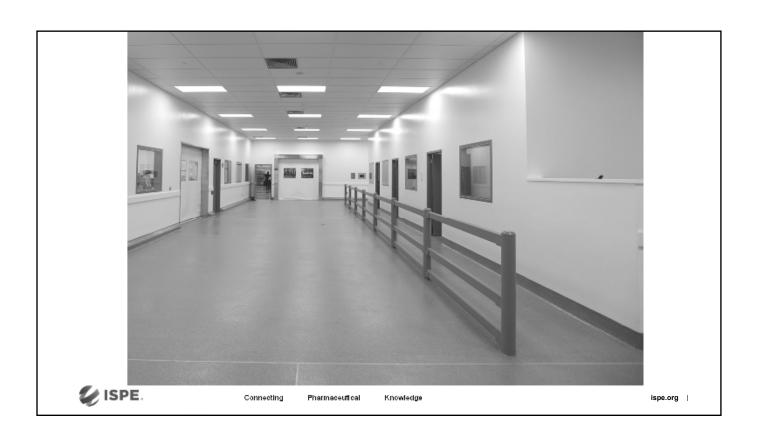
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Mortar Base – Renovation Properties





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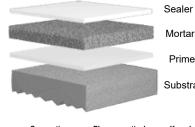






Thickness Range (3/16"-1/4") **Decorative, Custom Patterns Extensive Palette Low Maintenance**





Mortar w/groutcoat

Primer

Substrate

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Troweled, Resilient, Urethane

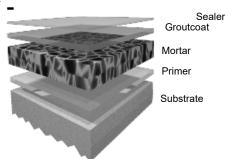
Thickness Range (1/8" - 3/16")

Highly Decorative

Sound Absorbent

Ergonomic

Stain Resistant





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Urethane Elastomeric Membrane Systems

10 -125 mils

Permanent Elastomeric

Properties

Positive Side Waterpoofing



Positive Side Waterproofing

30 - 40 mils
Protects areas below
mechanical rooms,
pumps & mezzanines
Slip-Resistant
Low Maintenance



Traffic Bearing Membrane

60-80 mils
Protects surfaces in
parking garages, ramps,
helipads & pedestrian
bridges
Slip Resistant
UV Resistant





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Polymer Modified Outdoor Surfaces

Tactile
Slip Resistant
UV Resistant
Stands up to
chemicals, salts &
weather





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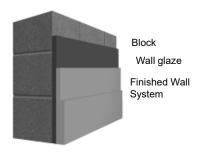
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High Performance Wall Systems

10 mils – 25 mils Seamless Reinforced Systems Flexible Systems Impact Resistant

WALL COATING OVER BLOCK





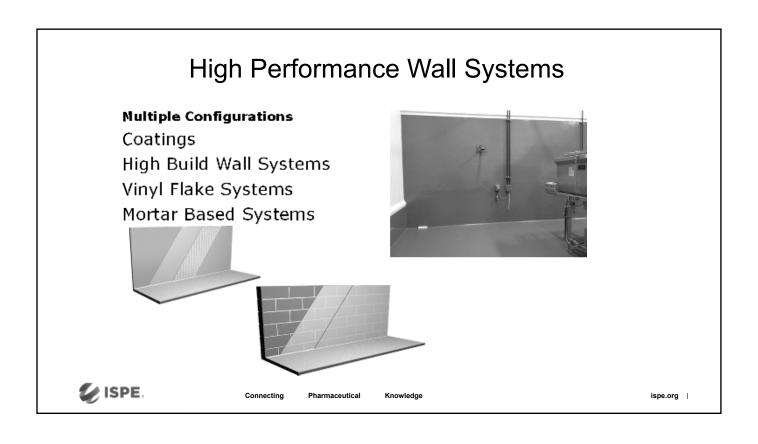
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10 mils - 25 mils Seamless WALL TO WALL Reinforced **OR WALL TO Flexible CEILING** Impact Resistant **TRANSITION Integral to Floor** Patching Compound Wall Substrate Connecting Pharmaceuttical Knowledge ispe.org





Hygienic Curbs

Smooth & Sanitary

Non-absorbent

Non-porous

Corrosion-resistant

Non-toxic

Easy to clean and maintain







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What Goes Wrong with Most Curbs

- Flexible sealants can deteriorate after intensive daily high pressure cleaning.
- Curbs got cracked by impacts of pallet trucks & forklifts
- Dirt, cleaning water, humidity and scraps can build up in the voids behind the cracked sealants or curbs



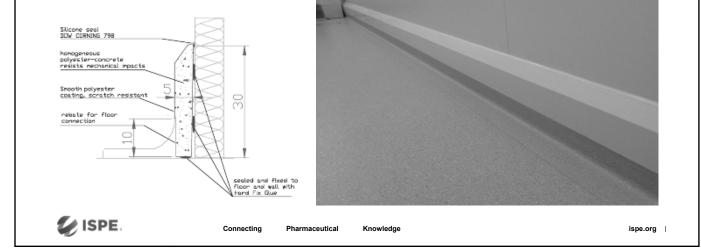


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1500x300x50mmH with sloping top and rebate where the floor can be mounted into the curb (seamless connection).



Hygienic Curbing Install Examples



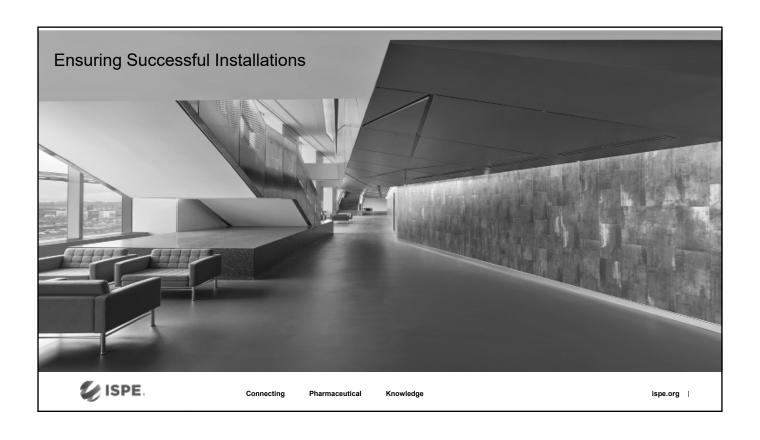




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Osmotic Pressure/Moisture

COATINGS - 1-2 lbs. per 1000 SF per 24 hr. VCT/Sheet Vinyl - 3 lbs. BROADCAST - 3 lbs. MORTAR- 3-7 lbs. OSTMOTIC RESISTANT GROUT/MEMBRANE -15+ lbs











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Osmotic Pressure Mitigation

Application

Can reduce 15+ lbs. to

less than 3 lbs.

1/8" Thickness/15-125 mil

Can be utilized as floor patch

Compatible under multiple flooring products









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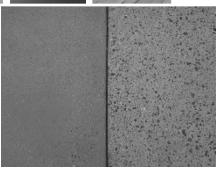
Concrete Preparation

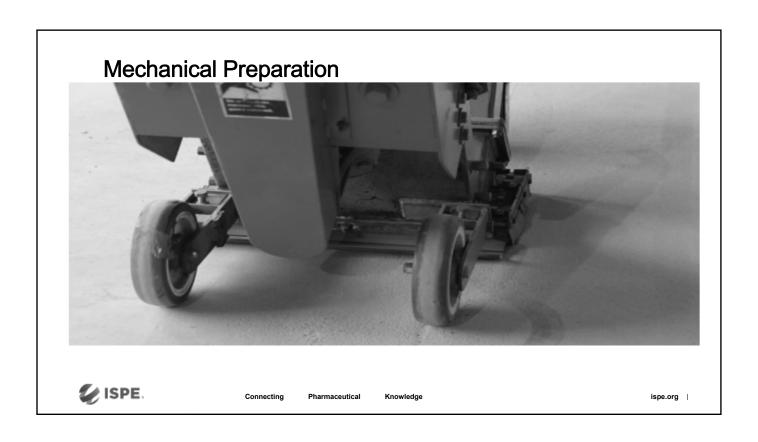


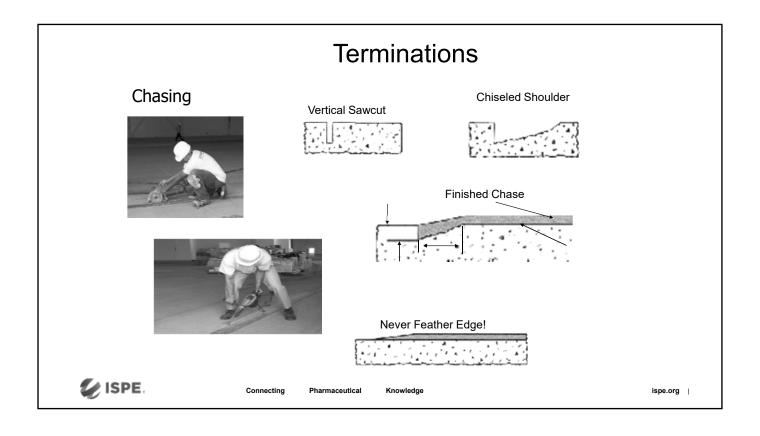




Mechanical Preparation Abrasive Shot Blast Diamond Grinders Scarify







Termination Details







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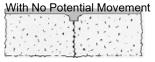
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Crack Treatment

Cracks with potential movement



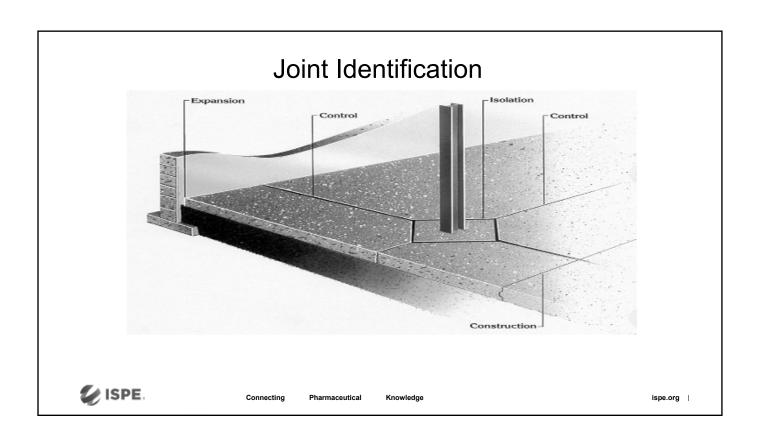


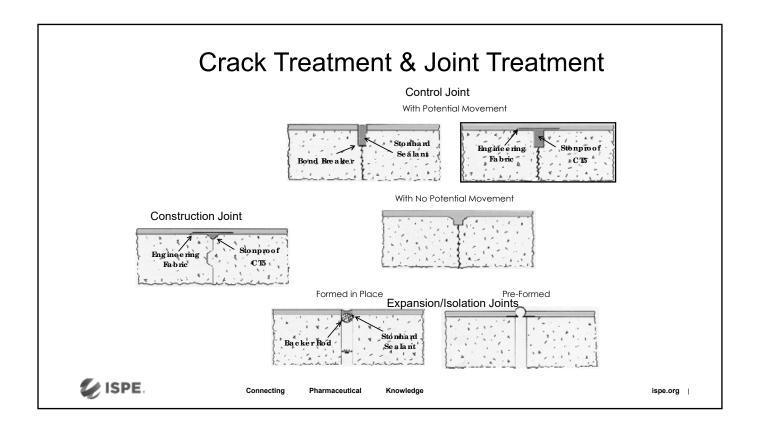


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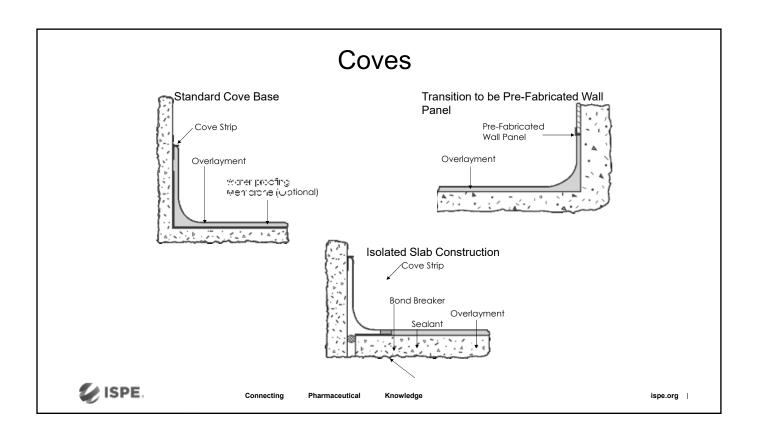


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Coating & Finishing

Seals & Protects Improves Cleanability Increases Chemical Resistance **Adds UV Protections**

Modify Texture

Various Finishes

- -Pigmented -Clear
- -Gloss
- -Satin
- -Flat





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Specify for Installation Success

Experience
Warranty
References
On-site Tech Support
Service and Followup





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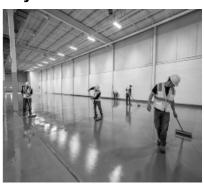
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Full Time Project Management Safety Inspection & Enforcement

Quality Control

Adhering to Schedule

Project Documentation







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Manufacture & Install

Turnkey applications
Single Source responsibility

Global Enterprise -

Sales operations in over 65 countries on 5 continents

7 manufacturing facilities

300 Project Engineers

200 Specially Trained Installation Teams

Over 5 Million Square Feet/month

95% customers repeat

THE STONHARD GROUP
FLOORS FOR EVERY ENVIRONMENT

Fight Stockhaments STONHARD CONTROL

FOR STONHARD CONTROL

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